

001915



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D5522-042
Job Sheet 173814



Part No: D5522-042

Job Qty: 5 ea

Part Name: Oil Drain Valve Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D5522 REV.C IPP Rev: A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	3/10/18	3/10/18	0.00	0.00	Start Up Small Fab-4		
140	Small Fab	5 pcs	3/12/18	3/12/18	0.00	6.08	Small Fab-4		
150	QC	5 pcs	3/12/18	3/12/18	0.00	0.00	QC5		
160	Packaging	5 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-2		
170	QC21-SA	5 Ea	3/12/18	3/12/18	0.00	0.00	QC21		

Part Op 140 - ***BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE*** Assemble D5522-042 as per Dwg D5522, Descriptions: note 8-9-10,11,12.*** 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: _____ VERIFY TORQUE BY: _____ *****BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING***** 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: _____ VERIFY TORQUE BY: _____ 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-4JL	Plug	5 Ea (1 ea)	90-Start up Operation	S 006337
CBL-1240	Cable	5 ft (1 ea)	90-Start up Operation	5037713
CBL-460	Loop Sleeve	20 Ea (4 ea)	90-Start up Operation	5047302
D5522-1	Oil Drain Valve Mount	5 Ea (1 ea)	90-Start up Operation	5051069
D5527-1	Oil Drain Valve	10 Ea (2 ea)	90-Start up Operation	5051082
D5530-1	37° Flared Tube Fitting	5 Ea (1 ea)	90-Start up Operation	5051072
D5532-041	Valve Cap Assembly	10 Ea (2 ea)	90-Start up Operation	F163964
M83248/1-012	Packing	10 Ea (2 ea)	90-Start up Operation	5051080
AS3208-06	Packing	5 Ea (1 ea)	90-Start up Operation	5051088
D5370-1	Fitting	5 Ea (1 ea)	90-Start up Operation	5051068

001636

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN814-4JL	5	17	0
	AS3208-06	5	104	0
	CBL-1240	5	501	0
	CBL-460	20	497	0
	D5370-1	5	16	0
	D5522-1	5	10	0
	D5527-1	10	12	0
	D5530-1	5	12	0
	D5532-041	10	12	0
	M83248/1-012	10	96	0
Part Specifications				
Specifications could not be found.				

Plex 3/7/18 12:47 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001636	S006337	AN814-4JL	Plug		ST325	5
001636	S051088		Packing	s001689	ST556	5
001636	S051068			F166343	ST159	5
001636	S051069				ST166	5
001636	S051082				ST167	10
001636	S051072					5
001636	F163964					6
001636	S051080					10

Nc

Revision: C
Inspector:

DART
AEROSPACE
Container No: S054335
Part: D5522-042
Job No: 173814
Serial No/Batch: S054335

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